

### **AMENDMENTS TO THE CLAIMS**

1. (Currently Amended) [[The]] A portion of a mold apparatus for manufacturing a light guide, comprising:

a stamper configured to define a surface of a light guide; and

a core material portion fixed to said stamper by a fixing structure, wherein said fixing structure comprises at least one fastening member.

2. (Original) The portion of a mold apparatus according to claim 1, wherein said at least one fastening member extends through said core material portion into said stamper.

3. (Original) The portion of a mold apparatus according to claim 1, wherein said at least one fastening member is at least one bolt.

4. (Original) The portion of a mold apparatus according to claim 2, wherein said stamper is between 6 and 12 mm thick.

5. (Currently Amended) A method of manufacturing a light guide, comprising:  
defining a molding chamber, including defining at least one surface of the molding chamber with a stamper configured to define a surface of a light guide, wherein the stamper is a stamper electrotpe fixedly mounted on a core material portion using at least one fastening member; and

molding a molding material in the molding chamber to form a light guide having a surface thereof defined by the stamper.

6. (Currently Amended) The method according to claim 5, further comprising forming at least one fastener hole through the core material portion and extending into the stamper electrotpe.

7. (Original) The method according to claim 5, wherein the at least one fastening member is a bolt.

8. (Original) The method according to claim 7, wherein the stamper electrotpe is between 6 and 12 mm thick.

9. (New) The portion of a mold apparatus according to claim 1, wherein the stamper is a stamper electrotpe.

10. (New) The portion of a mold apparatus according to claim 9, wherein the stamper electrotpe is formed from nickel.

11. (New) The method according to claim 5, wherein the stamper electrotpe is formed from nickel.

12. (New) The portion of a mold apparatus according to claim 1, wherein the stamper and the core material portion form an integral molding device.

13. (New) The portion of a mold apparatus according to claim 12, wherein the mold apparatus further comprises a movable core and a movable molding plate that holds the movable core and the integral molding device.

14. (New) The method according to claim 5, wherein the stamper and the core material portion form an integral molding device.

15. (New) The method according to claim 14, wherein the integral molding device is set in a movable core and a movable molding plate that holds the movable core and the integral molding device.